

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]

BORDEREAU D'EXPÉDITION

SABIC POLYMERSHAPES

Expédier à:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
CANADA

téléphone - 1 (613)

6325200

Facturer à:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
Canada

DATE:

14-JUL-16

COMMANDE:

93023912

MODALITÉS DE

PAIEMENT:
CA NET 30

F.A.B.

ENTREPÔT: MONTREAL QC - SABIC POLYMERSHAPES
1665 - 55th Avenue, Dorval, QC, H9P 2W3, CA,

BON DE COMMANDE:

PO33001

MODALITÉS DE

TRANSPORT:

Collect Freight

REPRÉSENTANT:

DIXON, WADE

TÉL. DE LA PERSONNE-RESSOURCE:
0014005000120

DATE DE LA

COMMANDE:

13-JUL-16

NOM POUR LIVRAISON:

31609050

N° DE CONNAISSEMENT

rosedale for journ

TRANSPORTEUR DE MARCHANDISES:

CUSTOMER CHOICE - REVIEW NOTES

COMMENTAIRE SUR FRAIS DE TRANSPORT:

CATÉGORIE NUMÉRO DE PIÈCE / DESCRIPTION DE L'ARTICLE

1 11149101

PC SH 0.118 48X96 CL 112 U2 | LEXAN 9034 ✓

INSTRUCTIONS SPÉCIALES: C OF C REQUIRED

Numéros de LOT:

(2 Qté)

DATE

D'EXPÉDITION

QTÉ

COMMANDÉE

QTÉ

EXPÉDIÉE

QTÉ NON

EXPÉDIÉE

UDM

SH

0

2

REÇU EN BON ÉTAT

Signé:

Date:

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Rapport de fin de

Certificate of Conformance

SABIC Polymershapes

1665 55th Avenue
Dorval, Quebec,
H9P 2W3

Date: July 14/2016

Attn: RECEIVING DEPARTMENT

To: DART AEROSPACE
Address: 1270 ABERDEEN STREET
HAWKESBURY, ONT. K6A 1K7

Customer P.O. Number: PO33001

Sales Order No: 93023912

Manufacturer's Reference: 04962812-001

Our Reference: MTL-104263

It is hereby certified that, to the best of SABIC Polymershapes' knowledge, the product information provided below conforms to the corresponding information in the possession of SABIC Polymershapes with respect to such products. This certification and the sale of products are, unless otherwise agreed to in writing, subject to SABIC Polymershapes' standard conditions of sale. This document shall not be reproduced, except in full, without prior written approval.

Quantity	Description	Lot Number/Spec.
2 SHTS	LEXAN 9034 CLEAR .118 X 48" X 96"	SNT952

SABIC Polymershapes

By:

Oleg Kuehrya

Title:

Quality Coordinator

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SABIC
Innovative
Plastics™

سابك
sabic

CERTIFICATE OF COMPLIANCE

Product Quality Documentation

Customer Order Number	Customer Part Number	Sales Order Number	Material, Grade and Color
MTL-104263	11204355	04962812-001	9034 112
Lot Number	Shipped From	Date Shipped	Shippers Number
SNT952	HUB/SP MT VERNON	06/08/16	

Specification

PRODUCT SPEC

Specification Originator

SPECIALITY FILM & SHEET

Specification Comments

IT IS HEREBY CERTIFIED THAT THE PRODUCT INDICATED ABOVE CONFORMS TO OUR STANDARD INTERNAL SPECIFICATIONS FOR THE DESIGNATED MATERIAL. THIS CERTIFICATION IS SUBJECT TO OUR STANDARD CONDITIONS OF SALE APPLYING TO PRODUCTS SOLD BY SABIC INNOVATIVE PLASTICS.

RESIN LOT NO.SILO DIMENSIONS: .118 IN, 48 X 96 IN

TEST	CASE	REQUIREMENTS	RESULTS	AUD DATE	ASTM METHOD CUST CODE
		MIN	MAX		
LOT DATA:					
GAUGE		.1121	.1239	.1175	INCHES
		2.8473	3.1471	2.9845	MILLIMETER
WIDTH		96.5000	96.7500	96.7500	INCHES
		2451.1000	2457.4500	2457.4500	MILLIMETER
LENGTH		48.5000	49.0000	48.8750	INCHES
		1231.9000	1244.6000	1241.4250	MILLIMETER
WARPAGE		.0000	.3000	.2000	INCHES
		.0000	7.6200	5.0800	MILLIMETER
SQUARE		.0000	.2500	.1875	INCHES
		.0000	6.3500	4.7625	MILLIMETER
VISUAL		PASS	PASS	PASS	
RIPLS		.0000	4.5000	4.0000	
DISTORTN		PASS	PASS	PASS	
DIE LINE		.0000	4.5000	4.0000	
MASK COV		PASS	PASS	PASS	
MASKING	NO SPLICES	PASS	PASS	PASS	
MASK APP		PASS	PASS	PASS	
WEB TEMP		200.0000	300.0000	200.0000	DEG F
		93.3333	148.8889	93.3333	DEG C

** DATA CONTINUED ON PAGE 2 **

WOODIE PUNTNEY

Quality Manager

If you have any questions concerning this, please contact:

SCOTT CAMPBELL

Manufacturing Manager

ALEN NIEMEIER

1-812-831-4817

SABIC POLYMERSHAPES
PETER MOGIANESI
1665 55TH AVENUE
DORVAL PQ H9P 2W3

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Product Quality Documentation

CERTIFICATE OF COMPLIANCE

PAGE 2

Customer Order Number	Customer Part Number	Sales Order Number	Material, Grade and Color
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Specification Originator

SPECIALITY FILM & SHEET

Specification Comments

** DATA CONTINUED FROM PREVIOUS PAGE **

TEST	CASE	REQUIREMENTS		RESULTS	AUD DATE	ASTM METHOD CUST CODE
		MIN	MAX			
PRODUCT AUDIT DATA:						
SP GRAV RSN		1.1800	1.2200	1.1974	10/04/15	D792
FLEXURAL STRENGTH RSN		12000.0000	32000.0000	12676.0000 PSI	10/04/15	D790
		843.6000	2249.6000	891.1228 KG/CM2		

WOODIE PUNTNEY

Quality Manager

If you have any questions concerning this, please contact:

SCOTT CAMPBELL

Manufacturing Manager

ALEN NIEMEIER

1-812-831-4817

SABIC POLYMERSHAPES
PETER MOGIANESI
1665 55TH AVENUE
DORVAL PQ H9P 2W3



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33001**

Purchase Order Date 7/13/2016 8:27:03 AM

PO Print Date 7/13/2016

Page Number 1 of 2

Order From :
SABIC POLYMERSHAPES
1290 OLD INNES ROAD
UNIT 713
OTTAWA, ON K1B 5M6
CA

VC-GEPO01

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

Contact Name
Vendor Phone 800 267 1575

Ship To Contact
Ship To Phone

Ship Via: Journey Freight collect
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Chantal Lavoie

JUL 13 2016

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
4	MLEXS.125-9034-01 MATERIAL: GE PLASTICS LEXAN™ SHEET TEXTURE CODE: 9034 LEXAN SMOOTH COLOR CODE: 01 CLEAR	1/8" 9034 Lexan Sheet	7/15/2016 Yes 7/15/2016		64.00 ✓ sf	\$3.00	\$192.16
Line Total:							\$192.16
5	71401-45 Procurement Quality Clauses A005 RIGHT OF ENTRY A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE) A026 CERTIFICATION OF MATERIAL CONFORMANCE A040 NOTIFICATION OF QUALITY ESCAPE A041 QUALITY MANAGEMENT SYSTEM A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS	PROCUREMENT QUALITY CLAUSES	7/15/2016 No 7/15/2016		1.00 ✓	\$0.00	\$0.00

Sp16-715

Note:

7/13/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33001**

Purchase Order Date 7/13/2016 8:27:03 AM

PO Print Date 7/13/2016

Page Number 2 of 2

Order From :

VC-GEP001

Ship To :

DART AEROSPACE LTD

SABIC POLYMERSHAPES
1290 OLD INNES ROAD
UNIT 713
OTTAWA, ON K1B 5M6
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 267 1575

Ship To Contact

Ship To Phone

Ship Via:

Journey Freight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA – (Free Carrier)

Line Total: **\$0.00**

PO Total: **\$192.16**

W
CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 7/13/2016

Chantal Lavoie

From: Kuchyna, Olga <olga.kuchyna@sabic.com>
Sent: Monday, July 11, 2016 4:11 PM
To: Chantal Lavoie
Subject: RE: quote

Hi Chantal,

I can quote you the following:

Lexan Clear 9034
2 sheets .118 x 48" x 96 @ \$96.08/shet per your last order

We have material in stock.

31678

Thank you,
Olga

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Monday, July 11, 2016 1:22 PM
To: Kuchyna, Olga <olga.kuchyna@sabic.com>
Subject: quote



This is an external email. If you see this email as suspicious, please click the 'Report Suspicious Email' icon.

Hi Olga,
Please advise price and delivery on mat'l.

Lexan sheet .125" -9034-01 x 64 sf = 2 sheet

Thanks
Chantal

Chantal Lavoie
Purchasing Coordinator

DART AEROSPACE
T 1 613 632-5200
F 1 613 632-1053
E clavoie@dartaero.com
1 800 556- 4166
www.dartaerospace.com



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MLExs.125-9034-01

PO / BATCH NO.: P033001/H135241

DATE: 16-01-21

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 125

QUANTITY RECEIVED: 2 sheet

THICKNESS RECEIVED: 113

QUANTITY INSPECTED: 2

SHEET SIZE ORDERED: 4x3

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x3

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	Lexus 9034 clear
CORRECT REF # TO LINK CERT	(Y)	N	P033001
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>9</u> <u>3-82</u>	SIGNED OFF BY: _____		
DATE: <u>16-01-21</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in